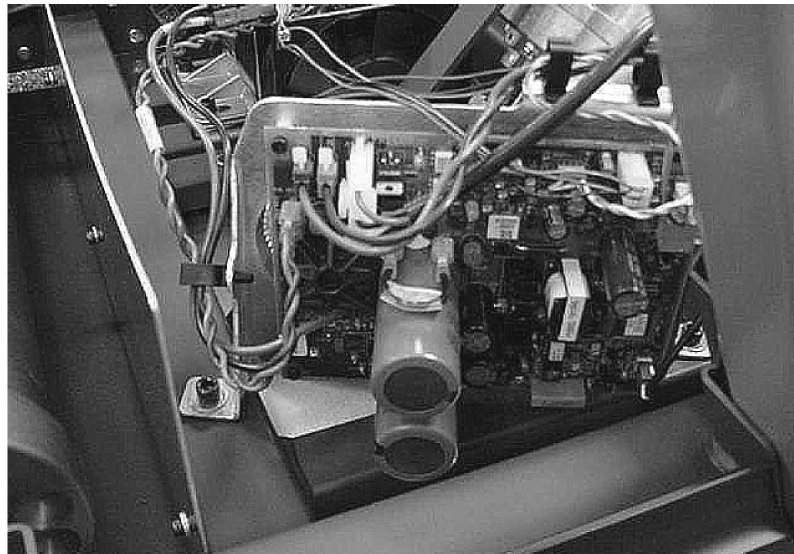


## Procedure 6.14 ó Replacing the Lower PCA (version 3)

1. Set the treadmill circuit breaker in the *off* position. Remove the AC line cord from the AC outlet.
2. Note the routing and tie down points of all of the wiring coming into the lower PCA. This information will be required after the replacement lower PCA has been installed. It is important to have the cabling correctly routed and tied down.

### Diagram 6.18 ó Lower PCA Mounting (version 3)



3. Remove the two bolts that fasten the lower PCA to the frame. Remove the lower PCA.
4. Set the replacement lower PCA at its mounting position and fasten it with the bolts removed in step 3.
5. Re-connect and cable tie all of the lower PCA wiring as noted in step 2.
6. Set the treadmill circuit breaker in the *on* position and check treadmill operation per Procedure 3.